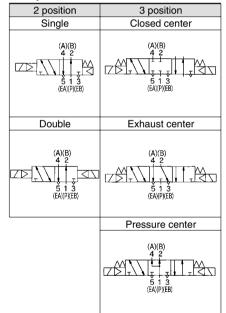


Non plug-in type

JIS Symbol



Standard Specifications

	aura opcom						
	Fluid				Air		
suc	Operating 2 position single/3 position		0.2 to 0.9 MPa				
atic	pressure range	2 position d	louble		0.1 to 0.9 MPa		
specifications	Ambient and flui	d temperatur	re	-10 to 50	°C (No freezing. Refer to page 5.)		
eci	Lubrication				Not required ⁽¹⁾		
	Manual override				Non-locking push type		
Valve	Mounting orienta	ation			Unrestricted		
Val	Shock/Vibration	resistance			300/50 m/s ^{2 (2)}		
-	Enclosure			Dustproof			
ะ	စ္တ Coil rated voltage			100, 200 VAC (50/60 Hz), 24 VDC			
tio	Allowable voltage fluctuation			-15 to -10% of rated voltage			
ica	Apparent power (AC) ⁽³⁾ Inrush		5.6 VA/50 Hz, 5.0 VA/60 Hz				
šcit	Apparent power	(40)	Holding	3.4 VA (2.	1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz		
spe	Power consumption	tion (DC) ⁽³⁾		1.8 W			
ΪŢ				Plug-in type	Conduit terminal		
Coil rated voltage Allowable voltage fluctuation Apparent power (AC) ⁽³⁾ Power consumption (DC) ⁽³⁾ Electrical entry				Non plug-in type	Grommet, Grommet terminal Conduit terminal, DIN terminal L plug connector, M plug connector		
	<i>,</i> ,	stance: No ma	Ifunction of	ccurred when it	Note 3) At rated voltage is tested with a drop tester in the axial		

direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Option Specifications

Pilot type External pilot Note)					
Manual override	Non-locking push type A (Extended), Locking type B (Tool required), Looking type C (Lever)				
	110 to 120, 220, 240 VAC 50/60 Hz				
Coil rated voltage	12 VDC				
Porting specifications	Bottom ported				
Option	With light/surge voltage suppressor				
Note) Operating pressure: 0 to 0.9 MPa					

Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa

2 position double 0.1 to 0.9 MPa

Model

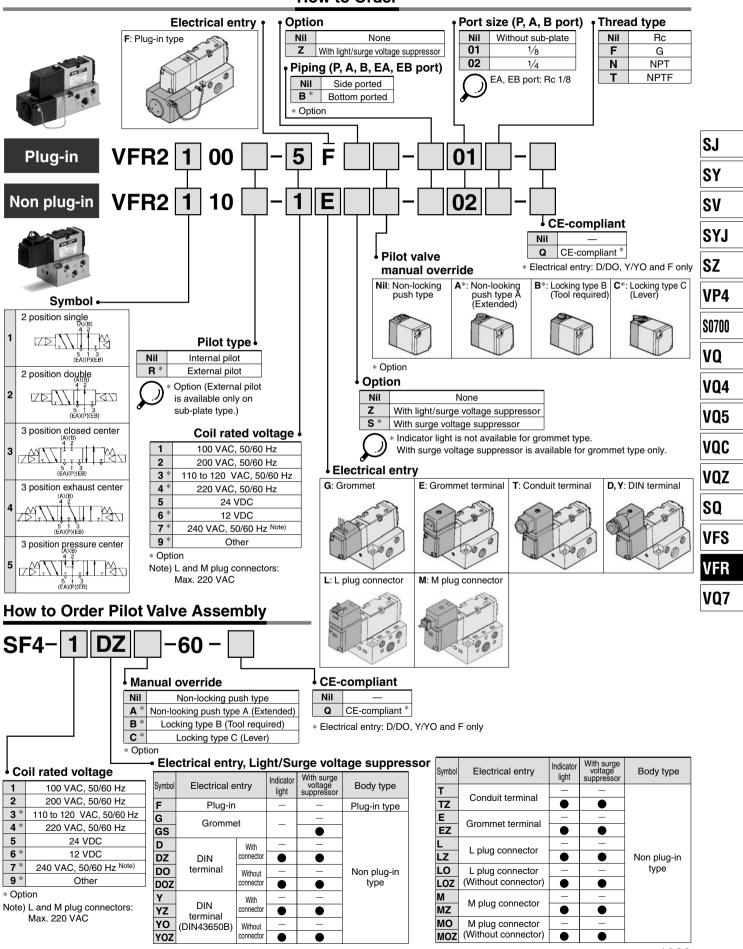
		Model			Flow characteristics (1)					(2)	(3)	(1)				
Type of actuation				Port size	1 –	ightarrow 4/2 (P $ ightarrow$ A/	(B)	$4/2 \rightarrow$	5/3 (A/B \rightarrow E	A/EB)	Max.	Response	(4) Mass			
		Plug-in	Non plug-in	Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (Hz)	time (ms)	(kg)			
L	Single	VFR2100	VFR2110	1⁄8	2.5	0.18	0.58	3.0	0.27	0.70	10	20 or less	0.34			
position	Single	VFN2100	VFN2100	VFR2100	VFR2110	VFN2110	1/4	2.8	0.24	0.62	3.0	0.27	0.70		20 01 1855	(0.32)
őd	Double	VFR2200 VI	VFR2210	1⁄8	2.4	0.21	0.56	3.1	0.28	0.74	10	20 or less	0.42			
N	Double		VFNZZUU	VFN2200	VFNZZUU	VFN2200	VFR2210	1/4	2.6	0.27	0.62	3.1	0.28	0.74	10	20 01 1855
	Closed	VFR2300		1/8	1.3	0.45	0.36	1.4	0.46	0.41	5	30 or less	0.43			
E	center V	center	center	center	VFR2300	VFR2310	1⁄4	1.3	0.45	0.36	1.4	0.46	0.41	5	30 01 1855	(0.45)
position	Exhaust	VFR2400		1⁄8	0.79	0.53	0.24	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	5	20 or loss	0.43			
öd	center	VFR2400	VFR2410	1⁄4	0.79	0.53	0.24	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	5	30 or less	(0.45)			
e	Pressure	VFR2500	VFR2510	1⁄8	2.8 [0.65]	0.24 [0.60]	0.68 [0.21]	0.89	0.53	0.27	-	00 av laga	0.43			
	center	VFN2300	VFH2510	1⁄4	3.2 [0.75]	0.26 [0.55]	0.73 [0.23]	0.89	0.53	0.27	5	30 or less	(0.45)			

Note 1) []: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8375-1981. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor) Note 4) For VFR2_00-_FZ-⁰¹/₀₂, (): VFR2_10-_DZ-⁰¹/₀₂





How to Order

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Cylinder Speed Chart

Use as a guide for selection.
Please confirm the actual conditions with
Sizing Program.

							Bore	e size						
System	Average speed (mm/s)	Series CM Pressure C Load facto Stroke 300).5 MPa r 50%) mm			Series MB Pressure 0 Load facto Stroke 500).5 MPa r 50%) mm				Press Load Stroke	sure facto e 10	1/CS2 0.5 MPa or 50% 00 mm	
		ø20	ø25	ø32	ø40	ø40	ø50	ø63	ø80	ø100	ø12	25	ø140	ø160
A	800 700 600 500 400 300 200 100 0											u	Perpendicu pward actu lorizontal a	uation
В	800 700 600 500 400 300 200 100 0													
с	800 700 600 500 400 300 200 100 0													
D	800 700 600 500 400 300 200 100 0													
E	800 700 600 500 400 300 200 100 0													

* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

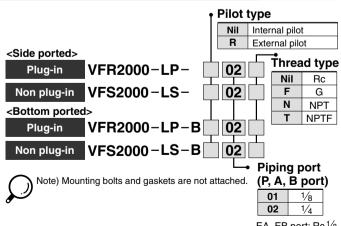
* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

* Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

System Components

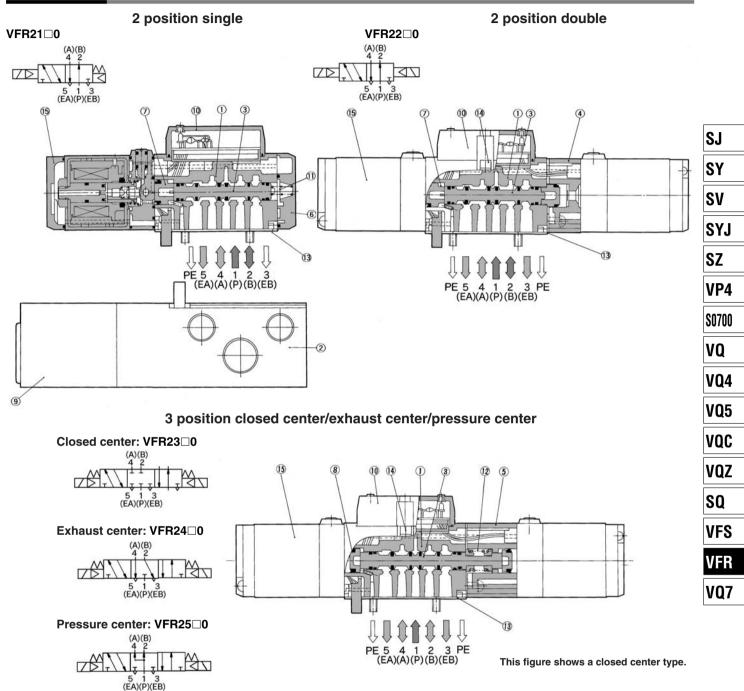
	-			
System	Solenoid valve	Speed controller	Silencer	Tube bore x Length
А		AS2000-01 (S = 2.5 mm ²)	AN110-01 (S = 35 mm ²)	T0425 x 1 m
В	Series VFR2000 Rc ¹ ⁄8	AS3000-02 (S = 12 mm ²)	AN110-01 (S = 35 mm ²)	T0604 x 1 m
с	nc 78	AS3000-02 (S = 12 mm ²)	AN110-01 (S = 35 mm ²)	T0806 x 1 m
D	Series	AS4000-02 (S = 21 mm ²)	AN110-01 (S = 35 mm ²)	T1075 x 1 m
E	VFR2000 Rc 1⁄4	AS4000-02 (S = 21 mm ²)	AN110-01 (S = 35 mm ²)	T1209 x 1 m

How to Order Sub-plate Assembly



EA, EB port: Rc 1/8

Construction



Component Parts

No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Aluminum die-casted	Platinum silver
5	Adapter plate	Aluminum die-casted	Platinum silver
6	End plate	Resin	Black

Component Parts

No.	Description	Material	Note
7	Piston	Resin	
8	Piston	Resin	
9	Junction cover	Resin	
10	Light cover assembly	Resin	
11	Spool spring	Stainless steel	
12	Return spring	Stainless steel	

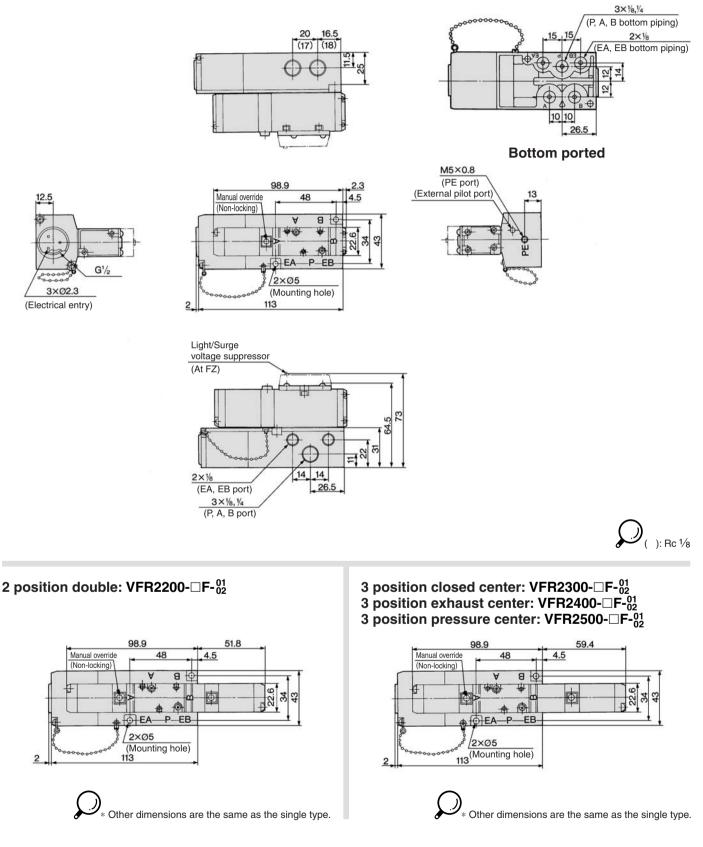
Replacement Parts

No.	Description	Motorial	Part no.					
INO.	No. Description	Material	VFR21□0	VFR22□0	VFR230/240/250			
13	Gasket	NBR	AXT624-20-2	AXT624-20-2	AXT624-20-2			
14	Hexagon socket head screw	Steel	AXT624-26 (M3 x 31)	AXT624-26 (M3 x 31)	AXT624-26 (M3 x 31)			
15	Pilot valve assembly		Refer to "How to Order Pilot Valve Assembly" on page 1233.					
_	Sub-plate assembly	—	Refer to "How to Order Sub-plate Assembly" on page 1234.					

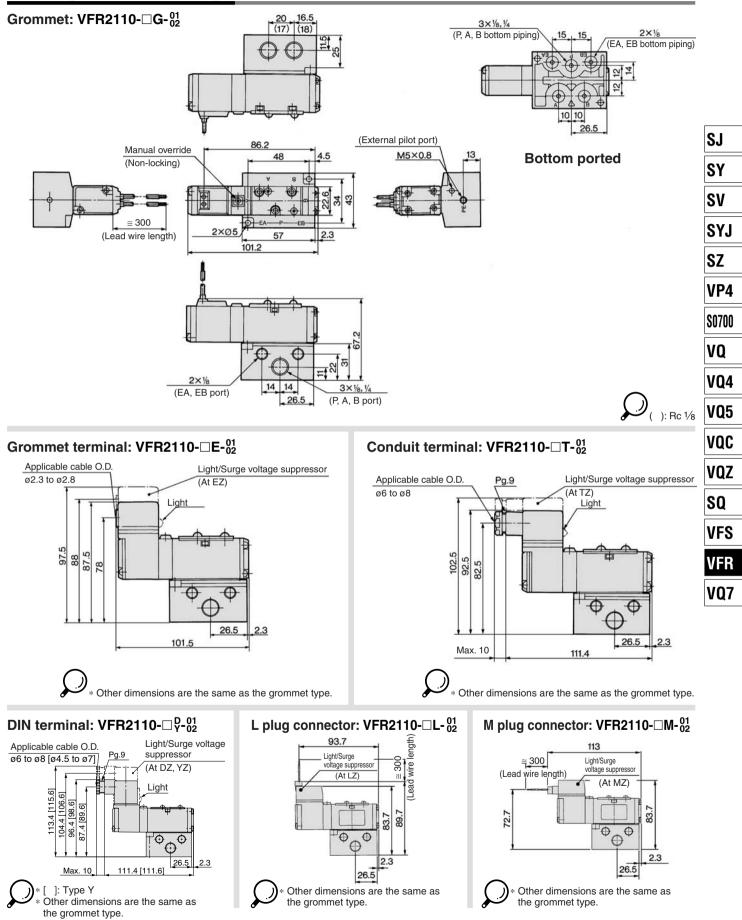


Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

2 position single: VFR2100-DF-02

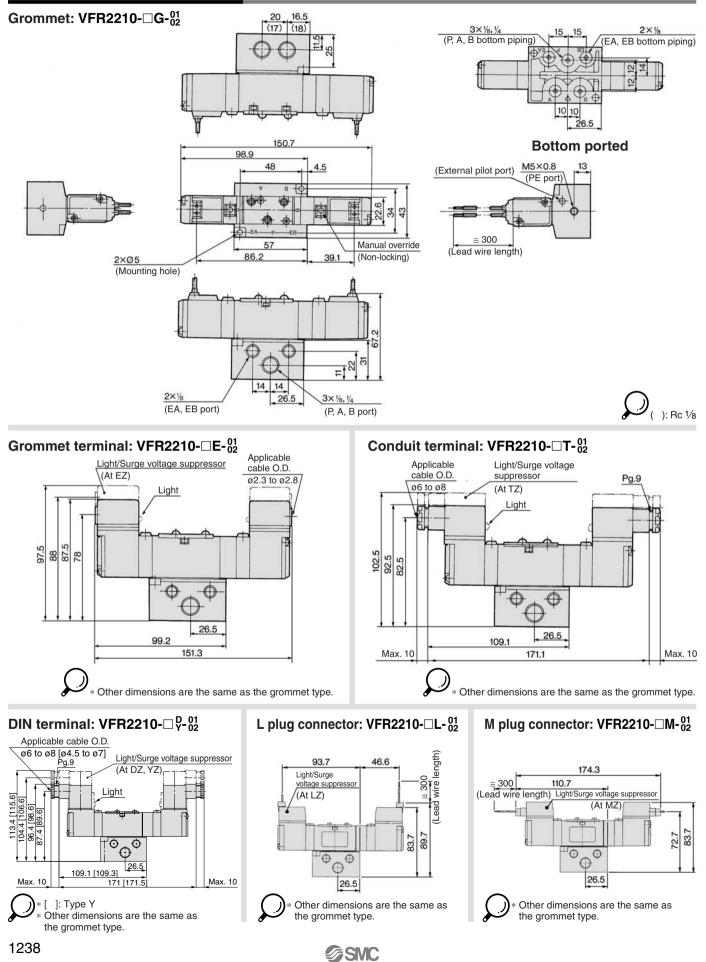


Non Plug-in: 2 Position Single

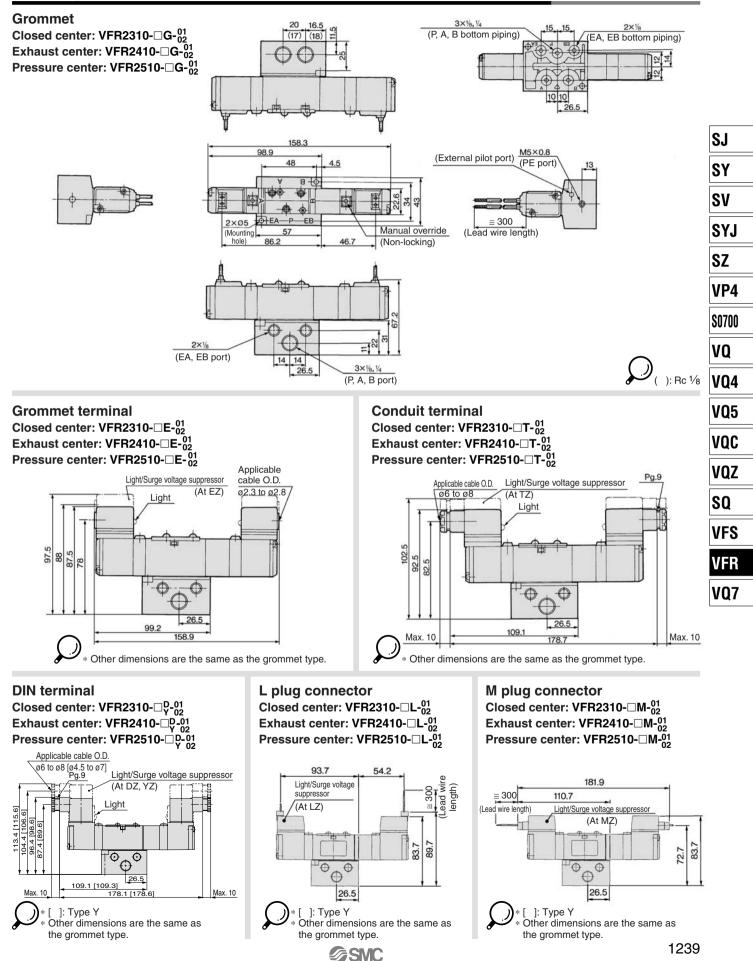




Non Plug-in: 2 Position Double



Non Plug-in: 3 Position Closed Center/Exhaust Center/Pressure Center



Series VFR2000 Manifold Specifications

Manifold Specifications

Base model	Wiring	Porting specifications Por		size	Stations	Applicable	
base model	wining	A, B port	P, EA, EB	A, B	Stations	valve model	
Dlug in type	 With terminal block 				2 to 15		
Plug-in type VV5FR2-01□(-Q)	With multi-connectorWith D-sub connector				2 to 8	VFR2□00-□F(-Q)	
Non plug-in type VV5FR2-10(-Q)	 Grommet Grommet terminal Conduit terminal DIN terminal L plug connector M plug connector 	Note) Side/Bottom	1⁄4	¹ / _{8,} 1/ ₄ C6, C8	2 to 15	VFR2 10-□G VFR2□10-□E VFR2□10-□T VFR2□10-□D(-Q) VFR2□10-□L VFR2□10-□M	

Note) Side ported and bottom ported cannot be taken at the same time.

How to Order Manifold Assembly

<Example> Plug-in type with terminal block (6 stations, one-piece junction cover)

VV5FR2-01T1-061-02 ····································
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

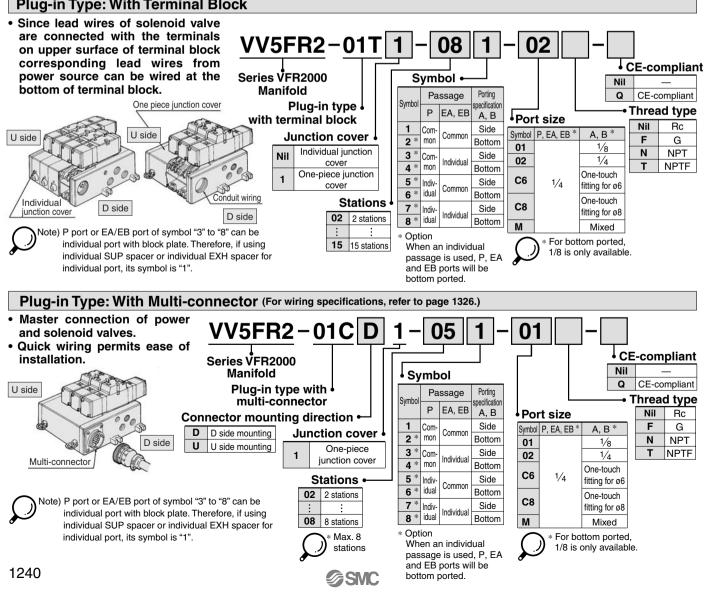
Plug-in Type: With Terminal Block

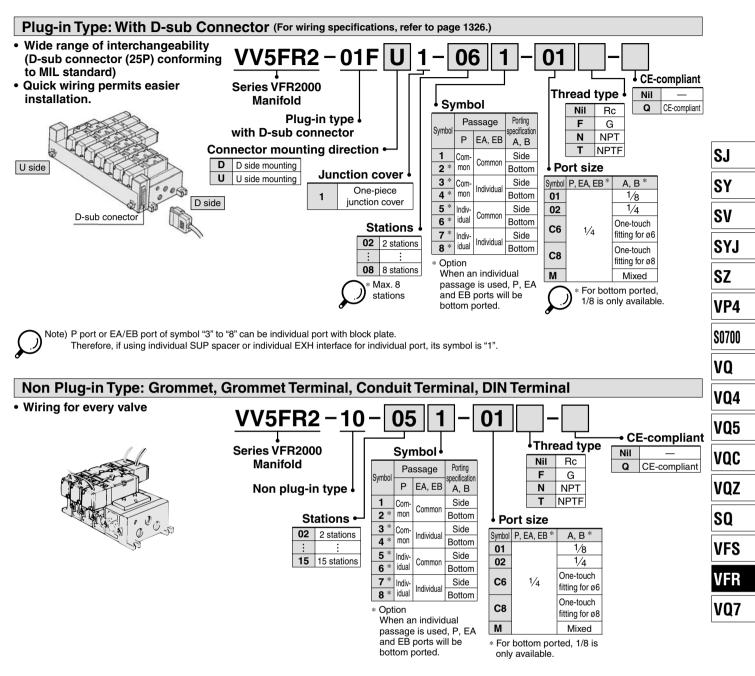
<Example> Non plug-in type: 6 stations

VV5FR2-10-061-01 1 set (Manifold base part no.) *VFR2110-5D 5 sets (2 position single part no.) *VFR2410-5D 1 set (3 position exhaust part no.) *VVFS2000-R-01-2 1 set (Individual EXH spacer part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet.





Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate.

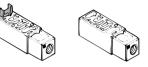
Therefore, if using individual SUP spacer or individual EXH spacer for individual port, its symbol is "1".

Manifold/Option Parts Assembly

Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

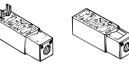
Body type		Plug-in type	Non plug-in type	
ë			VVFS2000-P-01-2	
Part	Rc ¹ /4	VVFS2000-P-02-1	VVFS2000-P-02-2	



Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

Body type		Plug-in type	Non plug-in type	
t no.	Rc ¹ /8	VVFS2000-R-01-1	VVFS2000-R-01-2	
Part	Rc ^{1/} 4	VVFS2000-R-02-1	VVFS2000-R-02-2	



SUP block disk

When supplying manifold with more than two different kinds of pressure, high and low, insert a block disk in between stations subjected to different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT625-12A	

EXH block disk

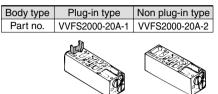
When valve exhaust affects the other stations in the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type		
Part no.	AXT625-12A			



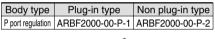
Throttle valve spacer

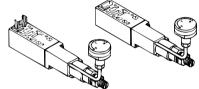
Needle valve set on the manifold block can control cylinder speed by throttling exhaust.



Interface regulator

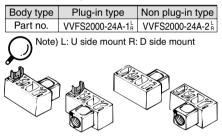
Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Characteristics" on page 1324 before operation.)





Air release valve spacer

Valve VFR21□0 (single) can be used as air release valve by combining with release valve spacer.



SUP stop valve spacer Note)

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves.

Body type	Plug-in type	Non plug-in type			
Part no.	VVFS2000-37A-1	VVFS2000-37A-2			

(Height will be 23.2 mm higher.)



Note) Used with manifold base. Please contact SMC for details.

Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

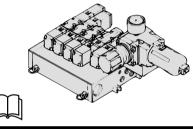
Body type	Plug-in type	Non plug-in type	
Part no.	VVFS2000-10A		

Manifold Option

With control unit

Plug-in/Non Plug-in type

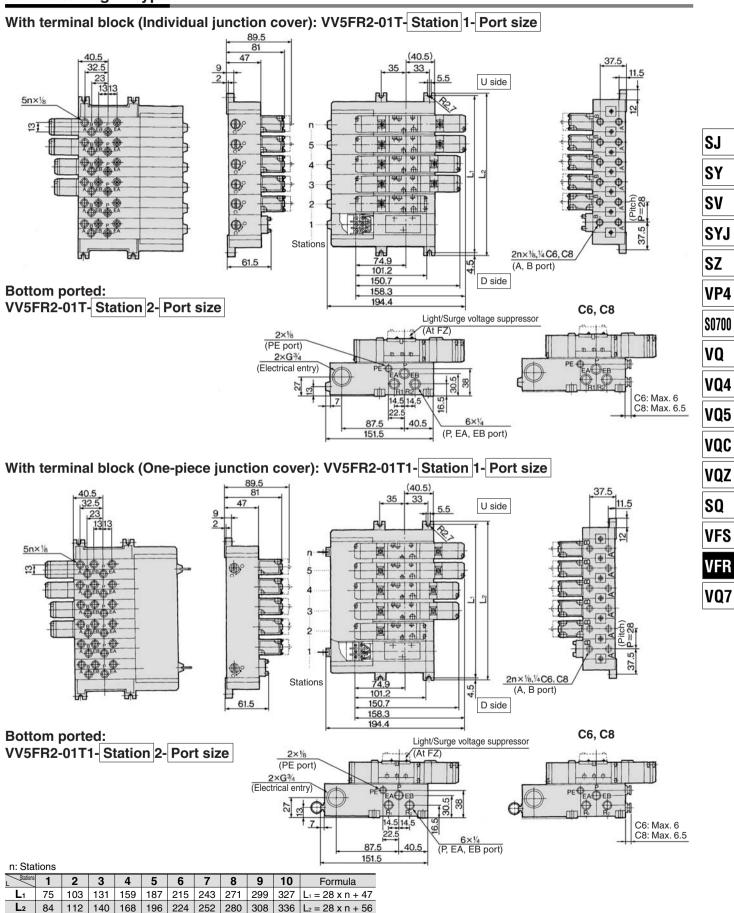
- Filter, regulation valve, pressure switch and air release valve all combine to form one unit.
- Piping processes are eliminated.



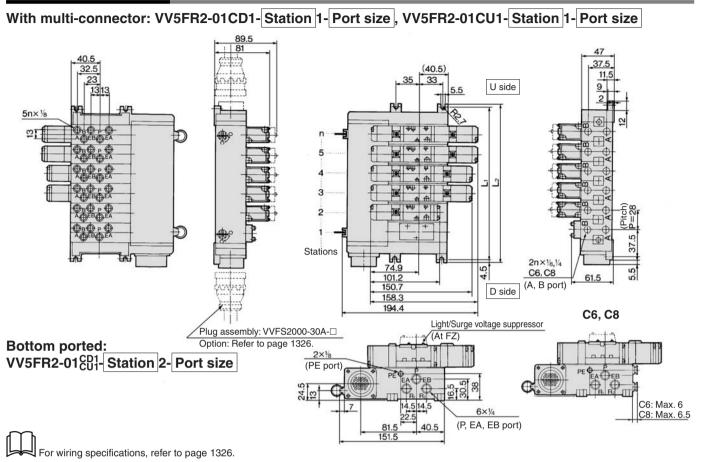
For details, refer to page 1247.



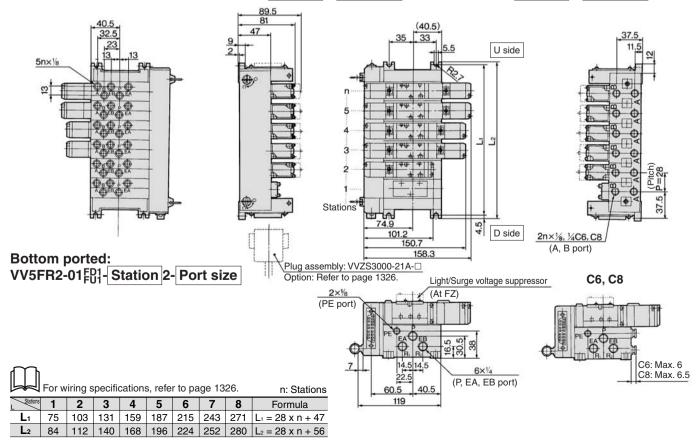
Manifold/Plug-in Type



Manifold/Plug-in Type



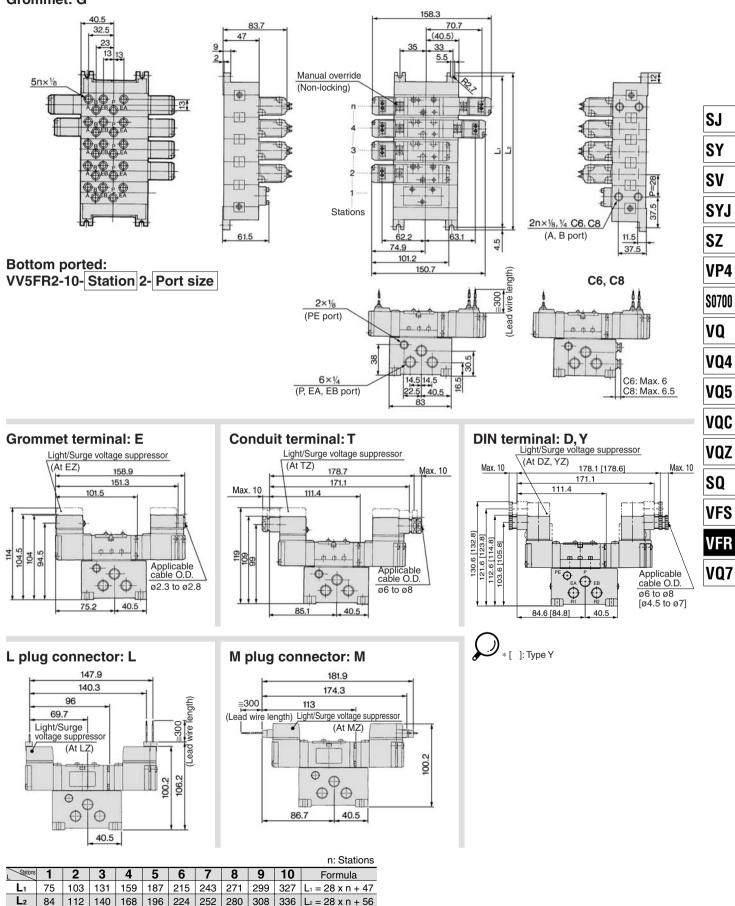
With D-sub connector: VV5FR2-01FD1-Station 1-Port size, VV5FR2-01FU1-Station 1-Port size



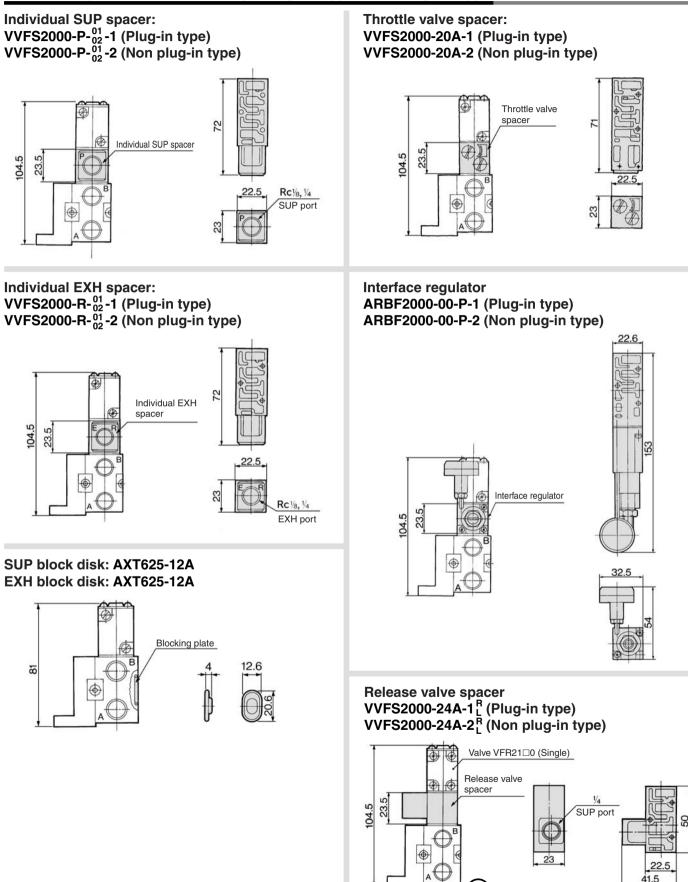


Manifold/Non plug-in type: VV5FR2-10-Station 1-Port size





Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type



Note) VVFS2000-24A-1/2R (D side mounting)

Manifold with Control Unit

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



Plug-in type



Non plug-in type

▲ Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

Manifold Specifications

Manifold	Plug-in type: VV5FR2-01□(-Q)		Non plug-in type: VV5FR2-10(-Q)	
Wiring	With terminal block With multi-connector		Grommet, Grommet terminal Conduit terminal, DIN terminal	
-	With D-sub connector		L plug connector, M plug connector	
Applicable valve model	VFR2□00-□F(-Q)		VFR2□10-□G, VFR2□10-□E VFR2□10-□T,VFR2□10-□DY(-Q) VFR2□10-□L,VFR2□10-□M	
Porting	Common SUP, Common EXH			
specifications			4, C6, C8, Bottom: Rc ¹ /8 (Option)	
Rc	P, EA, EB port	rt Side: Rc ¹ /4, Bottom: Rc ¹ /8 (Option)		
Stations 2 to 15 stations * (With mul		tations * (With multi-con	nector/D-sub connector: 2 to 8 stations)	
Including station of control unit				

 \sum^{*}

Control Unit Specifications

Air filter (With auto-drain/With manual drain)				
Filtration degree 5 µm				
Regulator				
Set pressure	0.05 to 0.85 MPa			
(Outlet pressure)	0.05 10 0.85 MPa			
Pressure switch				
Set pressure	0.1 to 0.6 MPa			
range: OFF	0.1 10 0.0 Mil a			
Differential	0.08 MPa			
Contact	1a			
Indicator light	LED (RED)			
Max. switch	2 VA AC, 2 W DC			
capacity	2 VA AC, 2 W DC			
Max. operating	24 VAC, DC or less: 50 mA			
current	100 VAC, DC: 20 mA			
Inside voltage	4 V or less			
drop	4 v 0/ less			
Air release valve	(Single only)			
Operating	0.2 to 0.9 MPa			
pressure range	0.2 10 0.9 MPa			

Control Unit/Option

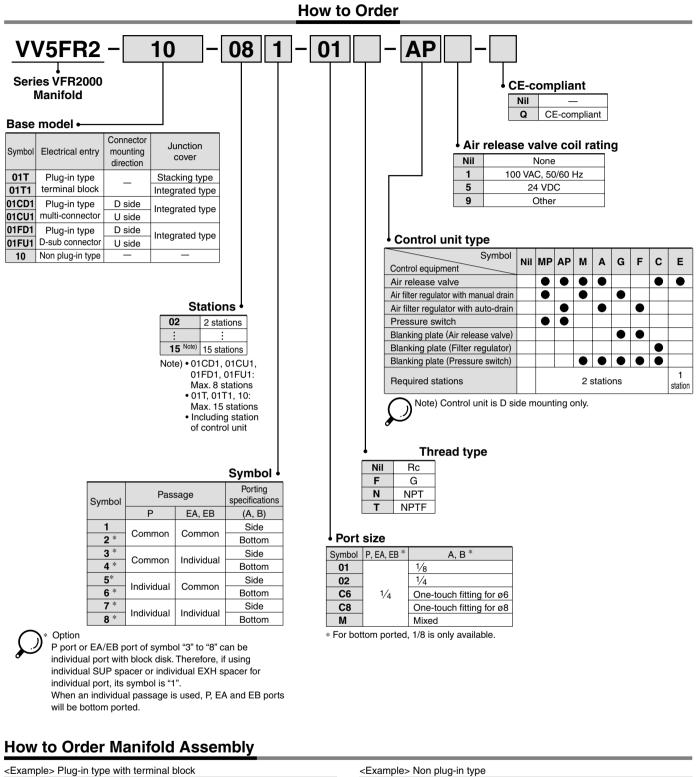
Air ⁽¹⁾ release	<plug-in type=""> VVFS2000-24A-1R (D side mounting) VVFS2000-24A-1L (U side mounting)</plug-in>					
valve spacer	<non plug-in="" type=""> VVFS2000-24A-2R (D side mounting) VVFS2000-24A-2L (U side mounting)</non>					
Pressure switch	IS1000P-2-1					
Planking	For filter regulator	MP2-2				
Blanking plate	For pressure switch	MP3-2				
plate	For air release valve	AXT625-18A				
Filter element	111511-{	5В				
Not	Note 1) Refer to "Manifold Option" on page 1246.					
Note 2) Pressure switch cannot be mounted later on non plug-in type.						

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VV5FR2-01T1-091-02-MP5	······ 1 set (Manifold base part no.)		
*VFR2100-5FZ	······ 5 sets (2 position single part no.)		
*VFR2200-5FZ	······ 2 sets (2 position double part no.)		
The asterisk denotes the symbol the solenoid valve, etc.	for assembly. Prefix it to the part nos. of		

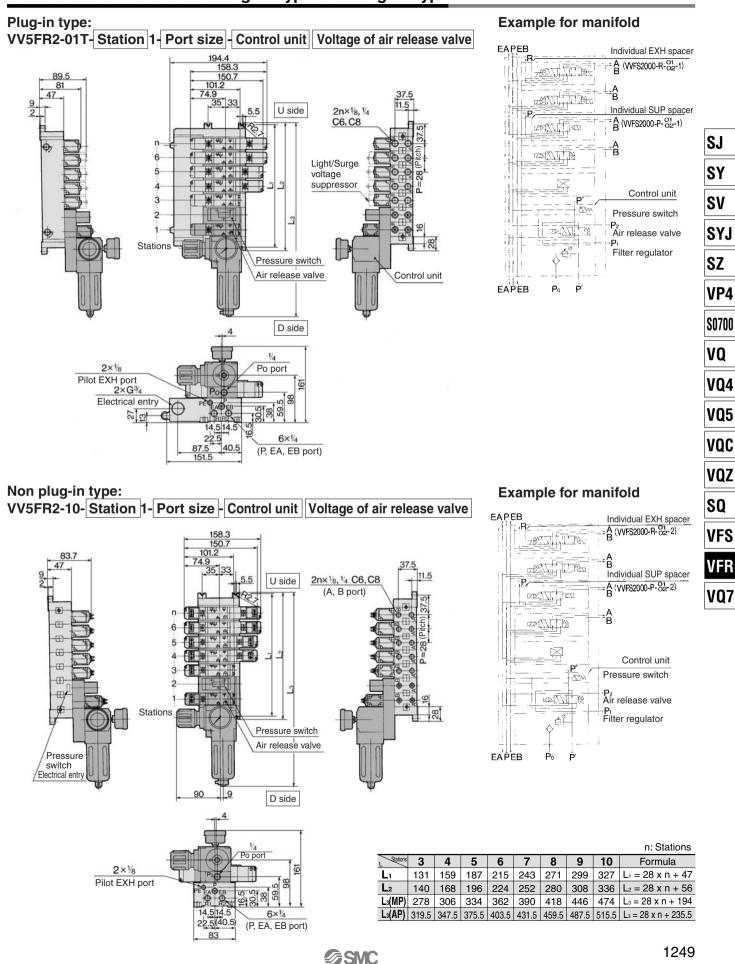
The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

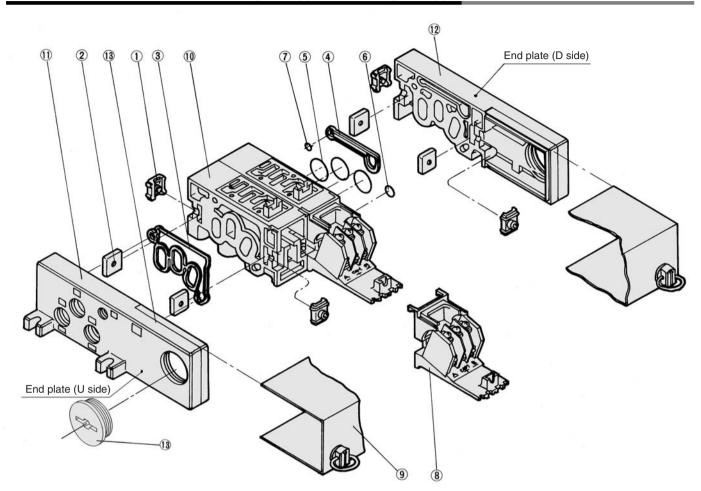
The 1st and 2nd station are used for control unit mounting. When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.





Manifold with Control Unit: Plug-in Type/Non Plug-in Type

Manifold Base Construction: Plug-in Type/Non Plug-in Type



Replacement Parts

No.	Description	Material	Part no.	
1	Connection fitting A	Steel plate	AXT625-4-1	
2	Connection fitting B	Steel plate		AXT625-5
3	Gasket A	NBR		AXT625-17
4	Gasket B	NBR		AXT625-16
5	O-ring	NBR		18 x 15 x 1.5
6	O-ring	NBR		10.5 x 7.5 x 1.5
7	O-ring	NBR		8 x 5 x 1.5
	Adapter plate		For 01T	AXT625-28-1A
8	assembly	_	For 01T1	(Terminal and adapter plate)
	Adapter plate	Resin	For 01C	AXT625-28-1
	Auditor biate		For 01F	VVF2000-26-6

No.	Description	Material	Part no.	
		_	For 01T	AXT625-28-3A
9	Junction cover assembly		For 01T1	AXT625-28-7A-Stations
9			For 01C	
			For 01F	VVF2000-26-5A-Stations
13	Rubber plug	NBR	For 01T	AXT623-22
	· · ·	•		

Replacement Parts: Sub Assembly

()) Note) Manifold Base/Construction: Plug-in type with terminal block.
	Note) Manifold Base/Construction: Plug-in type with terminal block.

neh	Jacement Faits. Sub	Assembly			
No.	Description	Assembly part no.	Component parts	Applicable manifold base	
10	Manifold block assembly ⁽¹⁾	AXT625-20A- ¹ ₂ ⁽²⁾	Manifold block (1), Metal joint (1), (2), O-ring (5), (6), (7) Terminal (8), Junction cover (9), Adaptor plate, Pin housing, Guide	Plug-in type	
		AXT625-10A- ¹ ₂ ⁽³⁾	Manifold block (0) , Metal joint (1) , (2) , O-ring (5) , (6) , (7)	Non plug-in type	
11	End plate (U side) assembly	AXT625-2A-20	End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③	Plug-in type $\left(\begin{smallmatrix} For \ 01T \\ 01T1 \end{smallmatrix} \right)^{(3)}$ With terminal block $\left(\begin{smallmatrix} For \ 01T \\ 01T1 \end{smallmatrix} \right)^{(3)}$	
		AXT625-2A-10	End plate (U) (1), Metal joint (1), (2), Gasket A (3), Guard (13)	Non plug-in type (For 10) ⁽³⁾	
12	End plate (D side) assembly	AXT625-3A-20	End plate (D) $\textcircled{0}$, Metal joint $\textcircled{0}, \textcircled{0}$, Gasket B $\textcircled{4},$ Guard $\textcircled{3},$ Steel ball	$\begin{array}{c} Plug-in type \\ With terminal block \left(\begin{smallmatrix} For \ 01T \\ 01T1 \end{smallmatrix}\right)^{(3)} \end{array}$	
		AXT625-3A-10	End plate (D) 12, Metal joint 1, 2, Gasket B 4, Guard 13, Steel ball	Non plug-in type (For 10) (3)	

Note 1) For side ported Note 2) 1: A, B port size Rc 1/8, 2: A, B port size Rc 1/4 Note 3) Please contact SMC if parts except for 10/01T/01T1 are needed.

* Contact SMC for CE-compliant products.

